

Work Order ID 84506

May-15-12 10:37:13 AM

Ship May 25

\*84506\*

Page 1

Item ID: D4030-041 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Long Basket Assembly (350)  
 Start Date: 15/05/2012 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 23/05/2012 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: MLJ Date: 12/05/15 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4030	C								

100	Pick Kit	0.00							
*100*									
Packaging	Memo	0.00							
Packaging									
110	Assemble as per dwg	0.00							
*110*									
HandFinish	Memo	0.00							
Hand Finishing	****Mask label plate to size of D4086 label, use scotchbrite red pad to lightly sand area for label, apply label ****								
120	QC5- Inspect part completeness to step on W/O	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

1 12/05/23 f B

1 12-5-23.

5 12/05/23

Ⓢ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

May-15-12 10:37:13 AM

**Item ID:** D4030-041

**Accept**

**\*N900040100\***

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

**Item Name:** Long Basket Assembly (350)

**Start Date:** 15/05/2012    **Start Qty:** 1.00    **\*1\***

**Cust Item ID:**

**Required Date:** 23/05/2012      **Req'd Qty:** 1.00      **\* 1 \***

**Customer:**

**Reference:**

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/  
Work Center ID

### Operation Description

### Set Up/ Run Hours

**Tool ID**

Tool #

**Plan  
Code**

**Accept  
Qty**

Reject Qty

Reject  
Number

**Insp.**  
**Stam.**

130

Identify as per dwg & Stock Location:

0.00

**\*130\***

### Packaging

## Memo

0.00

## Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

## Memo

0.00

## Quality Control

MW 12/05/23

MF.  
12-05-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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# Picklist Print

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Work Order ID: 84506

\*84506\*

Parent Item: D4030-041

\*D4030-041\*

Parent Item Name: Long Basket Assembly (350)

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.23 verified by:EC IPP Rev:B as per dwg revB DD 10.04.20 verified by:EC IPP Rev:C as per dwg revC DD 10.08.18 verified by:EC IPP Rev D 12.03.27 per NCR12-1239 EC verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4086-200 *D4086-200* Placard, Max Load		Manufactured	No				Each	9.0000		1	✓		
									**				
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST093			9						
				72051			1						
				82827			8			82827			
D2530 *D2530* Handle Weldment		Manufactured	No			100	Each	1.0000	1	1	✓		
									**				
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST506			1						
				82895			1						
D2535 *D2535* Spring		Manufactured	No			100	Each	87.0000	2	2	✓		
									**				
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST504			87						
				83545			87			83545			
D2537 *D2537* Bushing		Manufactured	No			100	Each	54.0000	2	2	✓		
									**				
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				ST504			54						
				82896			54			82896			

12/05/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 84506

\*84506\*

Parent Item: D4030-041

\*D4030-041\*

Parent Item Name: Long Basket Assembly (350)

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3913-041 Manufactured No

100 Each

1.0000

1

1

\*D3913-041\*

Long Basket Base Assembly, 350

84507.

\*\*

1

BL 12-5-23.

Location

Loc Qty

Loc Code

GA

1

83677

1

D3914-041 Manufactured No

100 Each

1.0000

1

1

\*D3914-041\*

Long Basket Lid Assembly (350)

84508.

\*\*

1

BL 12-5-23.

Location

Loc Qty

Loc Code

GA

1

83679

1

D3917-3 Manufactured No

100 Each

29.0000

6

6

\*D3917-3\*

Washer

\*\*

6

JB

Location

Loc Qty

Loc Code

ST070

29

76956

4

80598

1

81205

1

82936

23

D3953-3 Manufactured No

100 Each

31.0000

2

2

\*D3953-3\*

Gas Spring Stud, Lid

\*\*

2

JB

12/05/23

Location

Loc Qty

Loc Code

ST075

31

82939

31

82939

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-7 Manufactured No

100 Each 39.0000 2 2 ✓

**\*D3953-7\***

Spring Spacer

\*\*

*JB*

Location

Loc Qty

Loc Code

ST075

39

82940

39

82940

D3953-9 Manufactured No

100 Each 50.0000 2 2 ✓

**\*D3953-9\***

Gas Spring Washer

\*\*

*JB*

Location

Loc Qty

Loc Code

ST075

50

82035

10

82941

40

82035

D3953-17 Manufactured No

100 Each 33.0000 2 2 ✓

**\*D3953-17\***

Gas Spring Spacer

\*\*

*JB*

Location

Loc Qty

Loc Code

ST075

33

82937

33

82937

D3953-19 Manufactured No

100 Each 43.0000 1 1 ✓

**\*D3953-19\***

Gas Spring Bracket

\*\*

*JB*

*12/05/23*

Location

Loc Qty

Loc Code

ST075

43

82938

43

82938

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**\*84506\***

Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

D3953-21

Manufactured No

100 Each

8.0000

1

1

\*\*

**\*D3953-21\***

Gas Spring Bracket

Location

Loc Qty

Loc Code

ST075

8

81207

2

81456

6

D3969-3

Manufactured No

100 Each

51.0000

1

1

\*\*

**\*D3969-3\***

Spring (Basket Lid)

Location

Loc Qty

Loc Code

ST272

51

64285

1

81887

10

82942

40

AN3-14A

Purchased No

100 Each

109.0000

4

4

\*\*

**\*AN3-14A\***

Bolt

Location

Loc Qty

Loc Code

ST352

109

119328

4

121415

30

121444

25

121708

50

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# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 84506

\*84506\*

Parent Item: D4030-041

\*D4030-041\*

Parent Item Name: Long Basket Assembly (350)

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN3-16A Purchased No

100 Each 131.0000 2 2 ✓

\*AN3-16A\*

Bolt

\*\*

25

Location

Loc Qty

Loc Code

ST352

131

117441

47

118628

1

120986

33

121708

50

120986

AN5-17A Purchased No

100 Each 110.0000 4 4 ✓

\*AN5-17A\*

Bolt

\*\*

25

Location

Loc Qty

Loc Code

338

26

121181

26

ST338

84

117872

34

121541

50

121181

AN4-12 Purchased No

100 Each 70.0000 3 3 ✓

\*AN4-12\*

Bolt

\*\*

25

12/05/23

Location

Loc Qty

Loc Code

ST357

70

118626

1

119775

19

121652

50

119775

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Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 84506

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

**\*84506\***

**\*D4030-041\***

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

AN310-4 Purchased No

100 Each

53.0000

3

3

**\*AN310-4\***

NUT

\*\*

JB

Location

Loc Qty

Loc Code

ST344

53

120124

1

120518

25

121011

1

121349

25

121444

1

120518

AN310C4 Purchased No

100 Each

53.0000

2

2

**\*AN310C4\***

Nut

\*\*

JB

Location

Loc Qty

Loc Code

ST344

53

120360

28

121166

3

121444

22

120360

MS21042L3 Purchased No

100 Each

2,768.000

6

6

**\*MS21042L3\***

Nut

\*\*

JB 12/05/23

Location

Loc Qty

Loc Code

ST300

2768

117885

32

119017

1117

119075

138

121349

530

121444

951

121349

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 84506

Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

\*84506\*

\*D4030-041\*

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

100

Each

1,560.000

4

4

\*\*

\*MS21042L5\*

Nut

Location

Loc Qty

Loc Code

300

500

121652

500

ST300

1060

116105

5

116548

43

117611

18

119109

994

119009

MS24665-151

Purchased

No

100

Each

223.0000

3

3

\*\*

\*MS24665-151\*

Cotter Pin

Location

Loc Qty

Loc Code

ST309

223

17566

223

17566

MS24665-300

Purchased

No

100

Each

163.0000

2

2

\*\*

\*MS24665-300\*

Cotter Pin

Location

Loc Qty

Loc Code

GA

159

118234

159

ST309

4

116823

4

118234

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Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D4030-041

Parent Item Name: Long Basket Assembly (350)

\*84506\*

\*D4030-041\*

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0432P

Purchased

No

100

Each

992.0000

6

6

✓

\*NAS1149F0432P\*

Washer

\*\*

JB

Location

Loc Qty

Loc Code

ST275

992

121255

2

121350

988

121415

2

121350

NAS1149F0563P

Purchased

No

100

Each

996.0000

4

4

✓

\*NAS1149F0563P\*

Washer

\*\*

JB

Location

Loc Qty

Loc Code

ST275

996

121350

996

121350

NAS1149F0332P

Purchased

No

100

Each

536.0000

8

8

✓

\*NAS1149F0332P\*

WASHER

\*\*

JB 12/05/23

Location

Loc Qty

Loc Code

ST275

536

117735

13

119225

10

120986

200

121259

200

121584

50

121585

60

17317

3

121585

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W/O:		WORK ORDER CHANGES					
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Parent Item: D4030-041

**\*D4030-041\***

Parent Item Name: Long Basket Assembly (350)

Start Date: 15/05/2012

Required Date: 23/05/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

4,252.000

2

2

✓

**\*NAS1149C0432R\***

**\*\***

*JB 12/05/23*

Washer

Location

Loc Qty

Loc Code

ST297

1288

117291

288

119124

1000

ST298

2964

121255

2964

117291

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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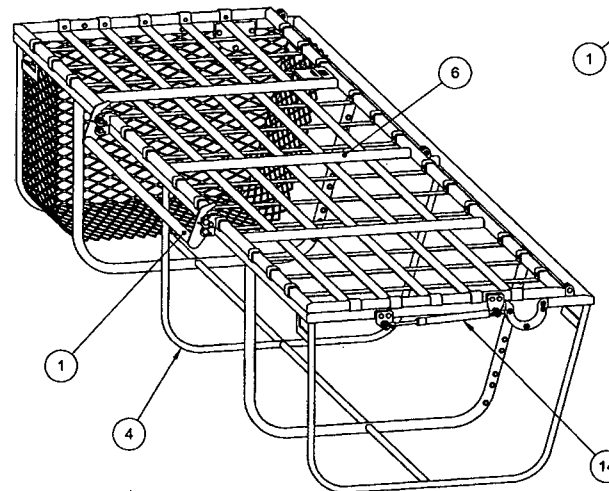
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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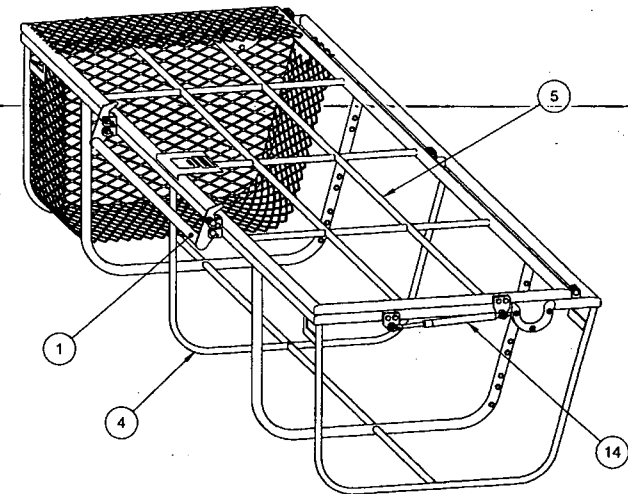
ITEM	QTY -041	QTY -043	P/N	DESCRIPTION
	X		D4030-041	LONG BASKET ASSY (350)
		X	D4030-043	LONG BASKET ASSY, LIGHT LID (350)
1	1	1	D2530	HANDLE WELDMENT
2	2	2	D2535	SPRING
3	2	2	D2537	BUSHING
4	1	1	D3913-041	LONG BASKET BASE ASSY (350)
5	1	1	D3914-041	LONG BASKET LID ASSY (350)
6	1	1	D3915-041	LIGHT LID ASSY-LONG BASKET
7	6	6	D3917-3	WASHER
8	2	2	D3953-3	GAS SPRING STUD, LID
9	2	2	D3953-7	GAS SPRING SPACER
10	2	2	D3953-9	GAS SPRING WASHER
11	2	2	D3953-17	GAS SPRING SPACER
12	1	1	D3953-19	GAS SPRING BRACKET
13	1	1	D3953-21	GAS SPRING BRACKET
14	1	1	D3969-3	SPRING
15	4	4	AN3-14A	BOLT
16	2	2	AN3-16A	BOLT
17	2	2	AN3-20A	BOLT
18	3	3	AN4-12	BOLT (DRILLED)
19	4	2	AN5-17A	BOLT
20	2	2	AN5-21A	BOLT
21	3	3	AN310-4	NUT, CASTELLATED
22	2	2	AN310C4	NUT, CASTELLATED
23	6	6	MS21042L3	NUT
24	4	4	MS21042L5	NUT
25	3	3	MS24665-151	COTTER PIN
26	2	2	MS24665-300	COTTER PIN
27	6	6	NAS1149F0432P	WASHER
28	4	4	NAS1149F0563P	WASHER
30	8	8	NAS1149F0332P	WASHER
31	2	2	NAS1149C0432R	WASHER

SHOP COPY  
RETURN TO  
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WITHOUT NOTICE  
WORK ORDER  
NO. 84506 *MLC*  
*12/05/15*



**D4030-043 LONG BASKET ASSY, LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)



**D4030-041 LONG BASKET ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: N/A  
7) WEIGHT: -041: 72 lbs APPROX  
-043: 57 lbs APPROX

RELEASED  
10-08-12-6  
ECN 10-596

C	QTY FOR ITEMS #30 & #31 UNDER -043 WERE MISSING (BB-1); QTY FOR ITEM #3 WAS 4 (DB-1), ONLY 2 ARE REQUIRED, AFFECTS SECTION C-C (D3-3)	MB	10.07.23
B	AN5-21A BOLT WAS AN5-18A: BOM & (D3-3)	JPH	10.04.08
A	NEW ISSUE	JPH	10.03.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>ALS</i>		
DRAWN	<i>JPH</i>		
CHECKED	<i>JPH</i>		
MFG. APPR.	<i>JPH</i>		
APPROVED	<i>JPH</i>		
DE APPR.	<i>JPH</i>		
DATE	10.07.23		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. <b>D4030</b>	REV. C SHEET 1 OF 3
TITLE <b>LONG BASKET ASSY (350)</b>	SCALE NTS
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

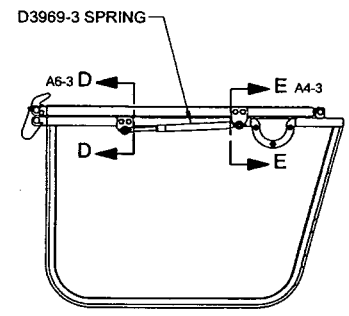
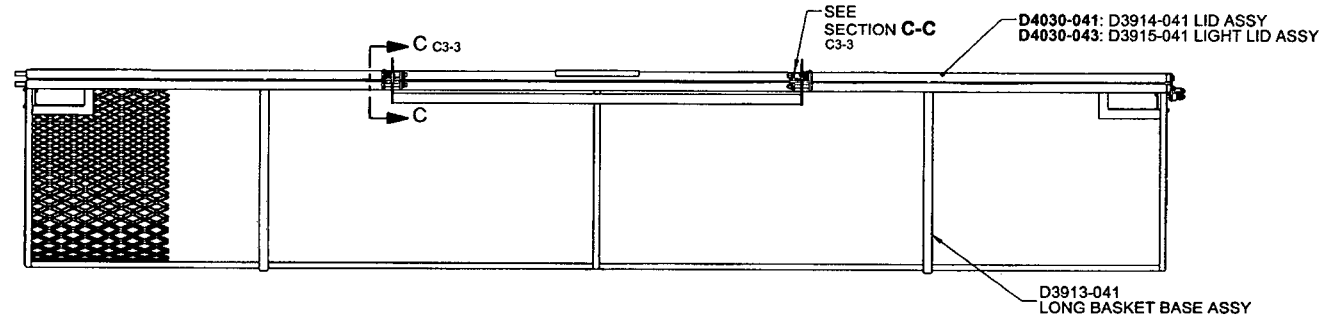
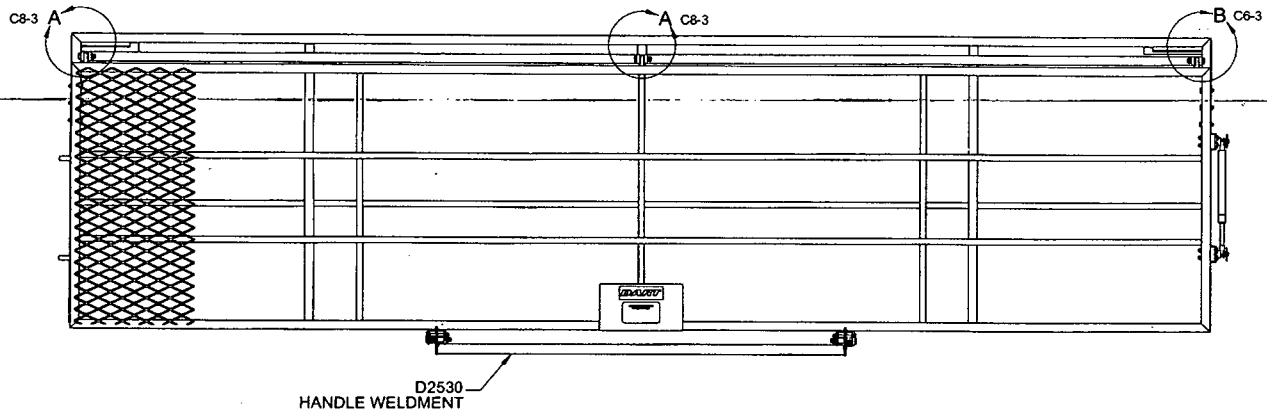
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



8 7 6 5 4 3 2 1

24506



**D4030-041 LONG BASKET ASSY (350) (SHOWN)**  
(MESH SHOWN LOCALLY OR REMOVED FOR CLARITY)

**D4030-043 SHORT BASKET ASSY. LIGHT LID (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED  
10.08.12

DESIGN	ALS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.	SEB	D4030	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET ASSY (350)	NTS.
DATE	10.07.23	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

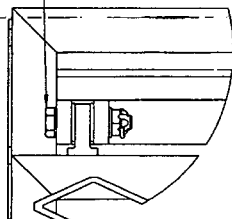
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

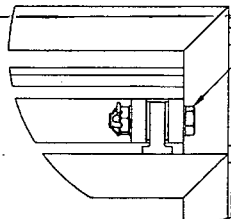
**NOTE:** Date & initial all entries

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



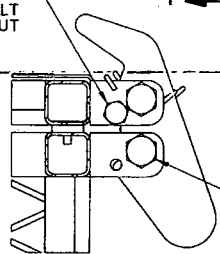
**DETAIL A** D8-2  
D5-2

AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



**DETAIL B** D3-2

D4030-041: AN3-16A BOLT  
MS21042L3 NUT  
D4030-043: AN3-20A BOLT  
MS21042L3 NUT

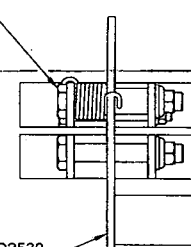


**SECTION C-C** B4-2  
B6-2

D4030-041: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

D4030-043: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

AN5-17A BOLT  
NAS1149F0563P WASHER  
MS21042L5 NUT



D2530  
HANDLE WELDMENT  
REF

**VIEW F-F** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION D-D** B2-2

D3953-17 GAS SPRING SPACER  
D3953-19 GAS SPRING BRACKET  
AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

**SECTION E-E** B1-2

**RELEASED**  
10.08.124

DESIGN	AIS	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D4030</b>	REV. C
MFG. APPR.	JFS		SHEET 3 OF 3
APPROVED		TITLE <b>LONG BASKET-ASSY (350)</b>	SCALE
DE APPR.			NTS
DATE	10.07.23	<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries